Step 1: Assemble Side Panels (Qty 2)

Nail together using 1-1/4" brad nails as shown.

1 x 12 x 17"

1 x 2 x 17"
(2 ea)

Step 2: Assemble Sides (Qty 2)

Drill pocket holes to accommodate future 1-1/4" pocket hole screws.

Taper bottom of 2x2's as shown using a miter saw.

2 x 2 x 27-1/4"

2 x 2 x 27-1/4"

Dill pocket holes for 3/4" thickness and 1-1/2" thickness as shown.

Attach using 1-1/4" pocket hole screws and 2-1/2" pocket hole screws, as shown.
Step 3: Assemble Carcass

Drill pocket holes in the five 1 x 2 x 24-1/2” boards. Pocket holes shown in blue will be used to fasten the top in the next step.

Assemble carcase, as shown, using 1-1/4” pocket hole screws.

Step 4: Add Top

Using pre-existing holes from steps 2 and 3, attach top with 1-1/4” pocket hole screws.
Step 5: Add Shelves

Drill pocket holes in all boards as shown.

Assemble lower shelf using 1-1/4" pocket hole screws.

Assure shelves are level and install as shown using 1-1/4" pocket hole screws.

Step 6: Assemble Drawer Box

Drill pocket holes as shown.

Then assemble box using 1-1/4" pocket hole screws and 1-1/4" brad nails.

Note:
Double check width of opening. This should be 24-1/2". If it is more or less you should adjust the width of your drawer box accordingly.
Step 7: Install Drawer

Install drawer sliders and drawer box as shown, using included hardware.

Step 8: Install Drawer Front

Add some weight inside your drawer and close it. Situate your drawer front as shown and tack in place using 1-1/4" brad nails. Remove the drawer and then from the inside, screw through to the drawer front using 1-1/4" wood screws.

...to finish, add hardware and trim as desired.
Step 9: Add Back Panel

Install 1/4" plywood back panel using 1-1/4" brad nails

11-1/4" x 27"